

# Chroma 17010 Series Battery Cell Test System V1.0

PM, Rock Chang

H1, 2021

Chroma ATE

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1.0 Chroma ATE Profile

2.0 17010 System Overview

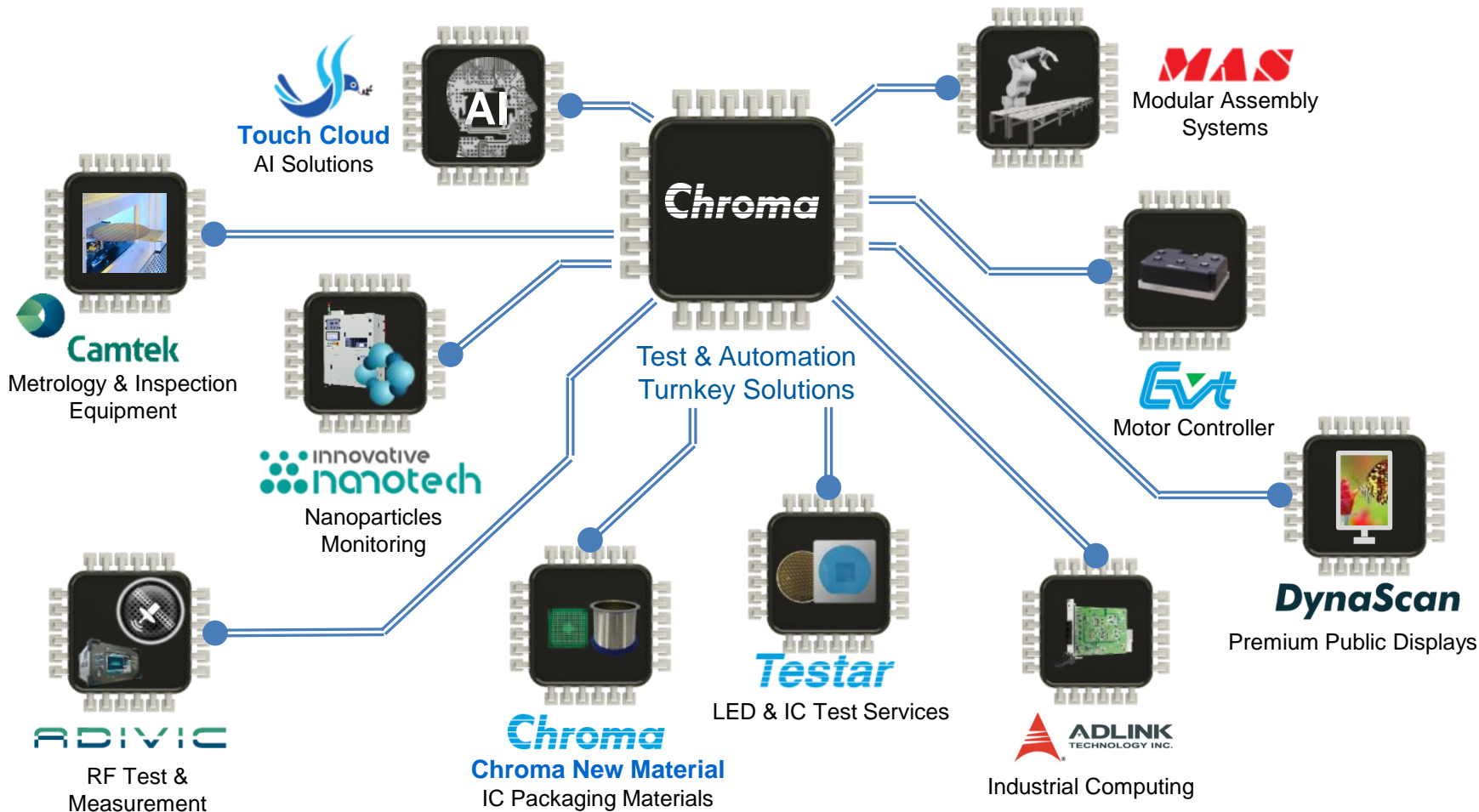
3.0 Key Feature of 17010 System

4.0 International Standards for LIB Performance Test



**Chroma 17010 Battery Cell Test System**

# 1.0 Chroma Group



# 1.0 Chroma Global Operation Sites



50  
103

Operation Sites

Distributors

EST. 1999



Netherlands:  
Ede

EST. 2017



Germany:  
Augsburg

EST. 2008



Japan:  
Shin-Yokohama/  
Nagoya/ Osaka

EST. 2018



Korea:  
Pangyo

EST. 1993



United States:  
Irvine, CA  
Milpitas, CA  
Chandler, AZ  
Sherman, TX  
Allentown, PA  
Albany, NY

EST. 2001



United States:  
Foothill Ranch, CA  
Marlborough, MA  
Detroit, MI  
Mexico :  
Ciudad Juarez

EST. 1998



China/ Shenzhen

EST. 1999



China/ Beijing

EST. 2000



China/ Shanghai

EST. 2001



China/ Dongguan

EST. 2006



China/ Suzhou

EST. 2011



China/ Xiamen

EST. 2011



China/ Chongqing



Taiwan: Taoyuan (Headquarters)

EST. 2003



Taiwan: Hsinchu

EST. 2009



Taiwan: Kaohsiung

EST. 2016



Quantel : Singapore

Others:

India: New Delhi/ Mumbai/ Bangalore  
Thailand: Bangkok  
Vietnam: Hanoi/ Ho Chi Minh  
Malaysia: Kuala Lumpur/ Penang  
Philippines: Manila/ Cebu  
Indonesia: Jakarta

Others: Qingdao/ Zhengzhou/ Xian/Hefei/ Chengdu/ Wuhan/ Hangzhou/ Changsha/ Guangzhou/ Hong Kong

# 1.0 Chroma Production Base

New Headquarters &  
Taoyuan Factory



104,141 m<sup>2</sup>

(December, 2020)

Production Line:

- Module Line
- Instrument & ATS Assembly Line
- Mechatronics System Line

Taoyuan Hwaya Factory



17,233 m<sup>2</sup>

Production Line:

- AI Line, SMT Line
- PCBA Line
- Module Line
- Instrument & ATS Assembly Line

Kaohsiung Factory



13,469 m<sup>2</sup>

Production Line:

- Mechatronics System Line



# 1.0 Chroma Global Service

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## Europe

Netherlands / Germany

## Asia

### China

Shenzhen/Beijing  
Shanghai/Dongguan  
/Suzhou

### SEA

Singapore / Thailand  
India / Vietnam  
Philippines

### Korea

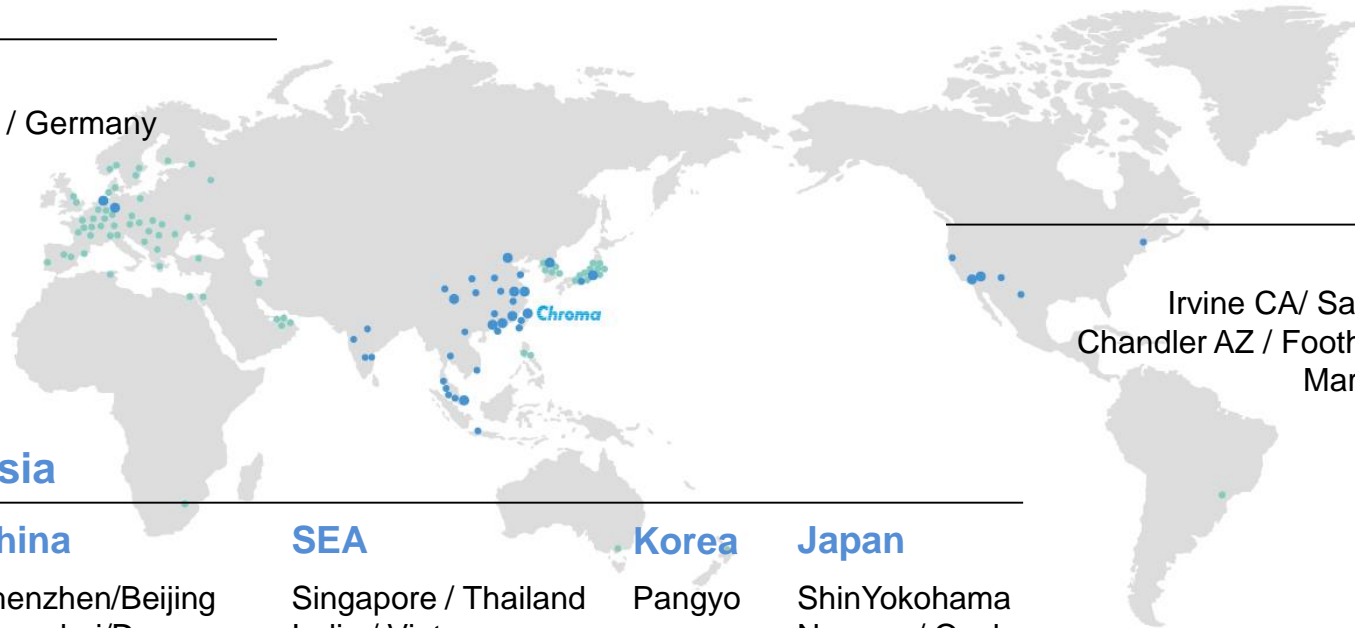
Pangyo

### Japan

ShinYokohama  
Nagoya / Osaka

## USA

Irvine CA/ Santa Clara CA  
Chandler AZ / Foothill Ranch CA  
Marlborough MA



# 2.0 17010 System Overview

## Chroma 17010 Series

### Desktop Type Testers



Model 17216 series



Model 17216M and 17208M series

	Model	Current Range	Voltage Range	Min Dis Voltage	Channel Number
New	17216-6-6	1mA/0.6A/1.2A/6A	0-6V	1.5V	16
New	17216-6-12	1mA/1.2A/2.4A/12A	0-6V	1.5V	16
	17216M-10-6	0.2mA/6mA/0.2A/6A	0-10V/0-5V/±5V	0V	16
	17216M-6-12	0.1A/1A/3A/12A	0-6V	0V	16
	17208M-6-30	1mA/0.1A/10A/30A	0-6V	0V	8

# 2.0 17010 System Overview

## Chroma 17010 series High Precision Test Systems

Energy Recycling

New



(10V/6A)



(6V/12A)



(6V/30A)



(6V/60A)



(6V/100A-1200A)

## Chroma 17010 series High Precision Test Systems

17010 System	Current Range	Voltage Range	0V Dis	Energy Recycling	CH Number
6V/6A	1mA/0.6A/1.2A/6A	0-6V	--	--	16-96
6V/12A	1mA/1.2A/2.4A/12mA	0-6V	--	--	16-96
10V/6A	0.2mA/6mA/0.2A/6A	0-10V/0-5V/±5V	⊙	--	16-96
6V/12A	0.1A/1A/3A/12A	0-6V	⊙	--	16-96
6V/30A	1mA/0.1A/10A/30A	0-6V	⊙	--	8-64
6V/60A	0.5A/5A/15A/60A	0-6V	⊙	--	8-64
6V/100A	25A/50A/100A	0-6V	--	⊙	12-48
6V/200A	50A/100A/200A	0-6V	--	⊙	6-24
6V/300A	75A/150A/300A	0-6V	--	⊙	4-16
6V/400A	100A/200A/400A	0-6V	--	⊙	3-12
6V/600A	150A/300A/600A	0-6V	--	⊙	2-8
6V/1200A	300A/600A/1200A	0-6V	--	⊙	1-4

## Chroma 17010 series High Precision Test Systems

17010 System	Model	Sampling Time 10mS	Sampling Time 50mS	Sampling Time 100mS	Data-logger
6V/6A	17216-6-6	< 32CHs	< 64CHs	< 96CHs	<96CHs
6V/12A	17216-6-12	< 32CHs	< 64CHs	< 96CHs	<96CHs
10V/6A	17216M-10-6	< 32CHs	< 64CHs	< 96CHs	<96CHs
6V/12A	17216M-6-12	< 32CHs	< 64CHs	< 96CHs	<96CHs
6V/30A	17208M-6-30	< 32CHs	< 48CHs	< 64CHs	<96CHs
6V/60A	17208M-6-60	< 32CHs	< 48CHs	< 64CHs	<96CHs
6V/100A	17212M-6-100S	< 36CHs	< 48CHs	--	<96CHs
6V/200A	17212M-6-100S	< 24CHs	--	--	<96CHs
6V/300A	17212M-6-100S	< 16CHs	--	--	<96CHs
6V/400A	17212M-6-100S	< 12CHs	--	--	<96CHs
6V/600A	17212M-6-100S	< 8CHs	--	--	<96CHs
6V/1200A	17212M-6-100S	< 4CHs	--	--	<96CHs

Note 1: Each channel can be equipped with up to 4CH data logger

## 2.0 17010 System Overview

# Chroma 17010 series Benchtop Battery Cell Testers

Model 17216-6-6



6V, 1mA/0.6A/1.2A/6A

Model 17216-6-12



6V, 1mA/1.2A/2.4A/12A

### Key Features:

High Voltage Accuracy  
 $\pm 0.015\%$  of F.S.

High Current Accuracy  
 $\pm 0.02\%$  of F.S. (Max Range)  
 $\pm 0.04\%$  of F.S. (Others)

Multi-current Range  
**4 Ranges**

Fast Current Response Time  
**500 $\mu$ S (10%-90%)**

Fast Sampling Time  
**10mS**

Trans. Sampling Function  
**1mS Sampling**

# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17216-6-6

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**1mA/0.6A/1.2A/6A**

High Voltage Accuracy

**$\pm 0.015\%$  of F.S.**

High Current Accuracy

**$\pm 0.02\%$  of F.S.(6A Range)**

Fast Current Response Time

**$< 500\mu\text{S}$  (10%-90%)**

Fast Sampling Time

**10mS**

Trans. Sampling Function

**1mS Sampling**

Current accuracy:  $\pm 0.04\%$  of F.S. (Others)

17010 (6V, 6A)

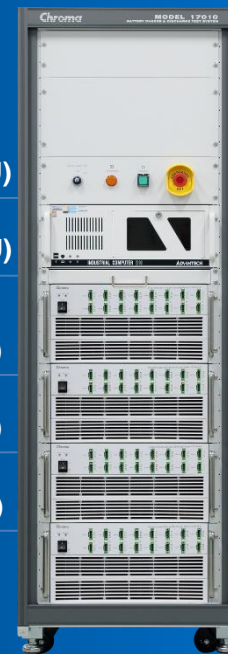
IPC (4U)

EMO Panel (5U)

17216-6-6 (5U)

17216-6-6 (5U)

17216-6-6 (5U)



# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17216-6-12

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**1mA/1.2A/2.4A/12A**

High Voltage Accuracy

**$\pm 0.015\%$  of F.S.**

High Current Accuracy

**$\pm 0.02\%$  of F.S.(12A Range)**

Fast Current Response Time

**$< 500\mu\text{S}$  (10%-90%)**

Fast Sampling Time

**10mS**

Trans. Sampling Function

**1mS Sampling**

Current accuracy:  $\pm 0.04\%$  of F.S. (Others)

17010 (6V, 12A)

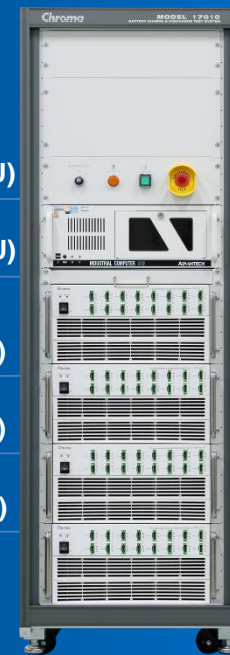
IPC (4U)

EMO Panel (5U)

17216-6-12 (5U)

17216-6-12 (5U)

17216-6-12 (5U)



# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17216M-10-6

#### Key Features:

Built-in Multi-voltage Range

**0-10V/0-5V/±5V**

Multi-current Range

**200μA/6mA/200mA/6A**

High Voltage Accuracy

**±0.015% of F.S.**

High Current Accuracy

**±0.02% of F.S.**

Fast Current Response Time

**<100μS (10%-90%)**

Fast Sampling Time

**10mS**

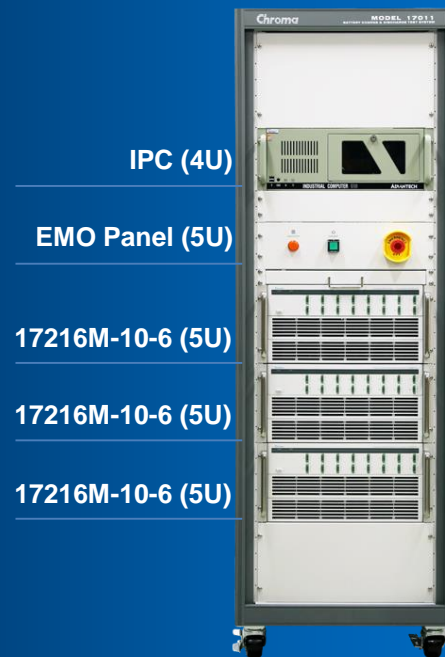
Trans. Sampling Function

**1mS Sampling**

Low Noise

**<70dB**

17010 (10V, 6A)



IPC (4U)

EMO Panel (5U)

17216M-10-6 (5U)

17216M-10-6 (5U)

17216M-10-6 (5U)

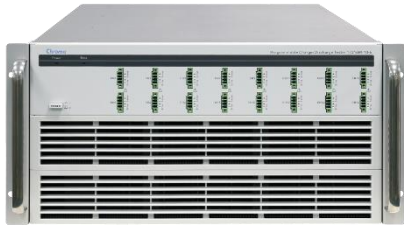
## 2.0 17010 System Overview

### Chroma 17010 series

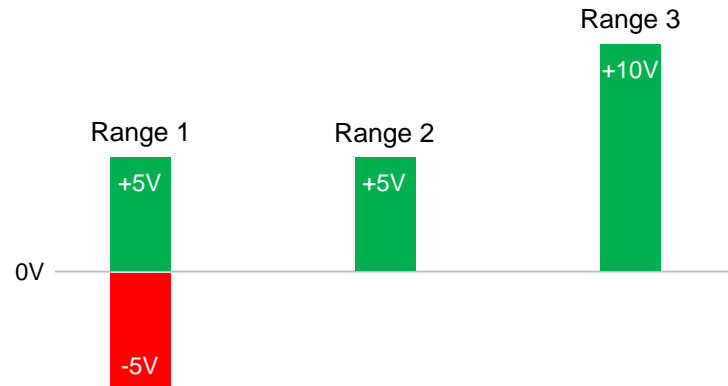
#### High Precision Test System

##### - Model 17216M-10-6

The 17216M-10-6 is a built-in three voltage ranges tester. It supports the voltage range required for the development of multiple battery types at once, which include symmetric cells, half cells, full cells and bipolar cells. Each voltage range can be switched by software.



(Model 17216M-10-6)



Symmetric cells (-5V - +5V): Liquid or solid electrolyte research:  
Half cells and full cells (0V-5V): Negative, positive material research  
Bipolar solid state batteries (0V-10V): Stackable cell research

# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17216M-6-12

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**100mA/1A/3A/12A**

High Voltage Accuracy

**$\pm 0.015\%$  of F.S.**

High Current Accuracy

**$\pm 0.02\%$  of F.S.**

Fast Current Response Time

**$< 250\mu\text{S}$  (10%-90%)**

Fast Sampling Time

**10mS**

Trans. Sampling Function

**1mS Sampling**

0V Discharge

**Built-in -2V**

17010 (6V, 12A)

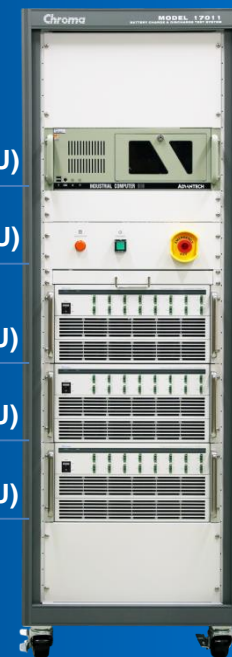
IPC (4U)

EMO Panel (5U)

17216M-6-12 (5U)

17216M-6-12 (5U)

17216M-6-12 (5U)



# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17208M-6-30

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**1mA/100mA/10A/30A**

High Voltage Accuracy

**±0.015% of F.S.**

High Current Accuracy

**±0.02% of F.S.**

Fast Current Response Time

**<250μS (10%-90%)**

Fast Sampling Time

**10mS**

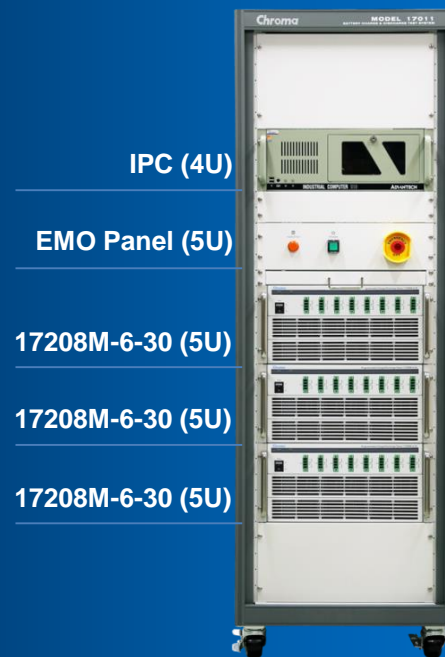
Trans. Sampling Function

**1mS Sampling**

0V Discharge

**Built-in -2V**

17010 (6V, 30A)



# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17208M-6-60

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**500mA/5A/15A/60A**

High Voltage Accuracy

**$\pm 0.015\%$  of F.S.**

High Current Accuracy

**$\pm 0.02\%$  of F.S.**

Fast Current Response Time

**$< 250\mu\text{S}$  (10%-90%)**

Fast Sampling Time

**10mS**

Trans. Sampling Function

**1mS Sampling**

0V Discharge

**Built-in -2V**

17010 (6V, 60A)

New

IPC (4U)

EMO Panel (5U)

17208M-6-60 (5U)

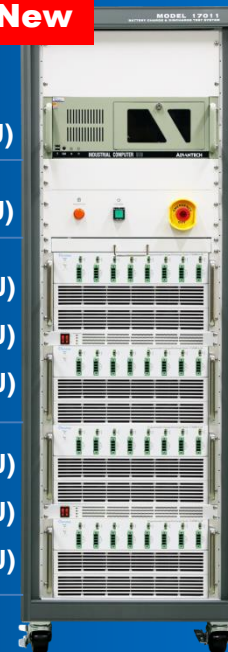
AC-DC Converter (1U)

17208M-6-60 (5U)

17208M-6-60 (5U)

AC-DC Converter (1U)

17208M-6-60 (5U)



# 2.0 17010 System Overview

## Chroma 17010 series

### High Precision Test System

#### - Model 17212M-6-100S

#### Key Features:

Wide Voltage Range

**0-6V**

Multi-current Range

**25A/50A/100A**

High Voltage Accuracy

**$\pm 0.02\%$  of F.S.**

High Current Accuracy

**$\pm 0.05\%$  of F.S.**

Fast Current Response Time

**$< 1\text{mS}$  (10%-90%)**

Fast Sampling Time

**10mS**

Trans. Sampling Function

**1mS Sampling**

Peak Current Function

**120% 30S in 60S**

Energy Recycling Function

**Up to 80% (DC to DC)**

Chg & Dis Switching Time

**Cross-zero**

17010 (6V,100A)

New

EMO Panel (5U)

Data-logger (5U)

IPC (4U)

AC-DC Bi-direction  
Converter (4U)

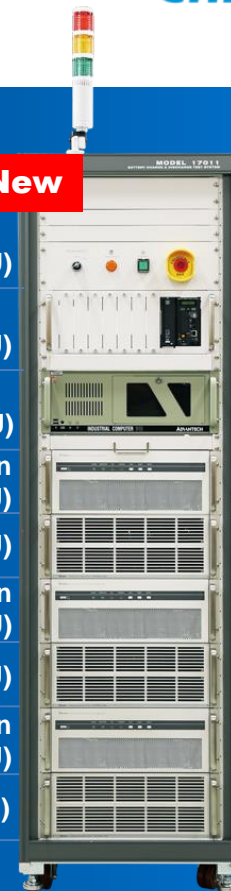
17212M-6-100S (4U)

AC-DC Bi-direction  
Converter (4U)

17212M-6-100S (4U)

AC-DC Bi-direction  
Converter (4U)

17212M-6-100S (4U)



## Chroma 17010 series

### Data-logger

#### - Hioki 8423 and 8948 (Optional)

Measurements	Type	Range	Resolution	Accuracy
Temperature	T-type(100C)	-100°C to +100°C	0.01°C	±(0.05% of Rdg. + 1)°C
	T-type(500C)	-200°C to +500°C	0.05°C	
	T-type(2000C)	-200°C to +1350°C	0.1°C	
	K-type(100C)	-100°C to +100°C	0.01°C	
	K-type(500C)	-200°C to +400°C	0.05°C	
	K-type(2000C)	-200°C to +400°C	0.1°C	
Voltage	Voltage(100mV)	±0.15V	5μV	±0.1% of F.S.
	Voltage(1V)	±1.5V	50μV	
	Voltage(10V)	±15V	500μV	
Pressure	KH11-CDY	-0.1250MPa - +1.0000 Mpa	--	--
	KH11-ADY	-0.0375MPa - +0.3000 Mpa		
	KH11-2DY	-0.2500MPa - +2.0000 MPa		

Hioki Data-logger



# 2.0 17010 System Overview

## Chroma 17010 series

### Auto Calibrator

### - Model A170103 (Optional)

#### Key Features:

Multi-Channels

**16CHs**

Wide Current Range

**0A-120A**

Automatic Calibration

**Channels and Ranges Auto Switching**

Using High Accuracy Current Shunt

**Current Accuracy  $\pm 0.01\%$  of F.S.**

Using High Accuracy DMM

**Voltage Accuracy  $\pm 0.0045\%$  of F.S.+ 40 $\mu$ V**

Chroma 8200

**Auto Export Report**

Q2 Release

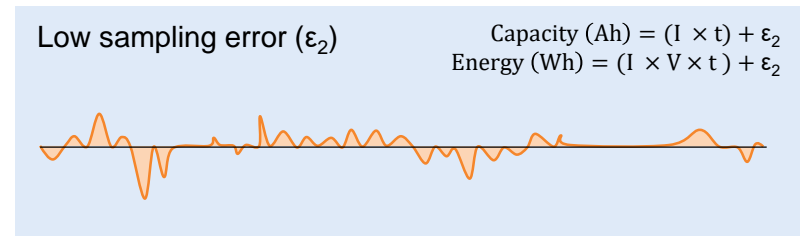
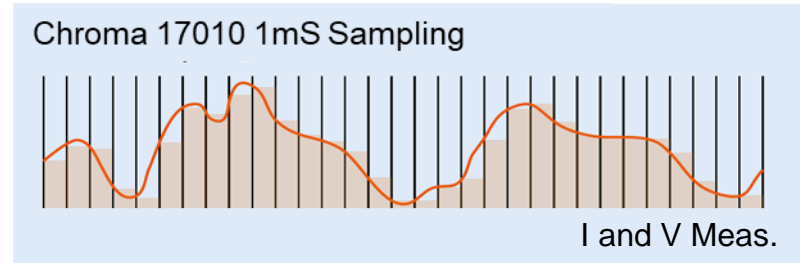
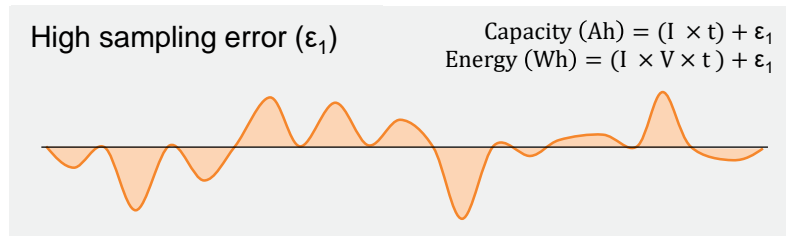
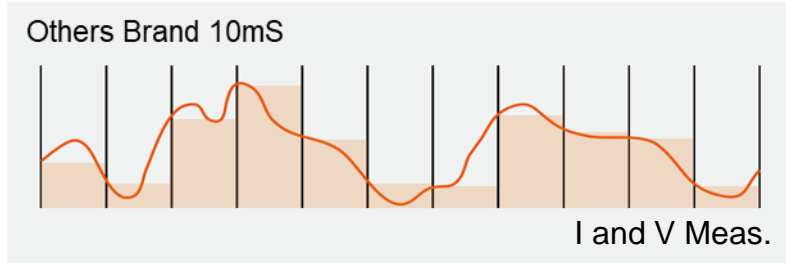


# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### HIGH-SPEED HARDWARE SAMPLING CAPABILITY (1mS)

The Chroma 17010 has 1mS high-speed hardware sampling capability of voltage and current, which can reduce the calculation error of capacity (Ah) and energy (Wh) in long-term dynamic durability test.



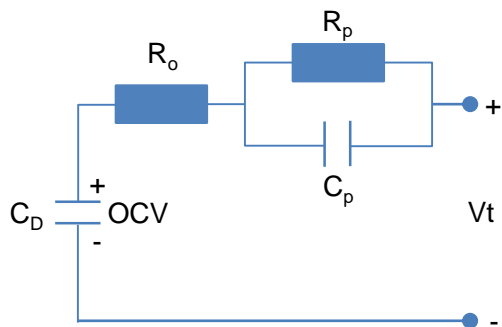
The minimum report record time is 10mS

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

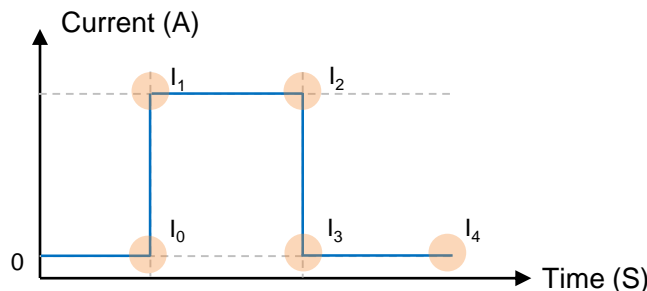
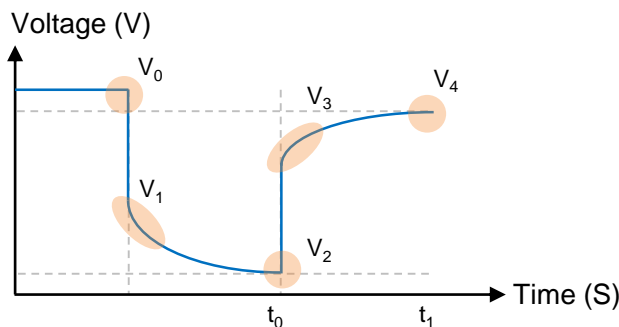
### BUILT-IN 1mS TRANSITION SAMPLING FUNCTION

The Chroma 17010 has variables sampling function with 1mS. The setting timing of control step includes before of the start, the end and 1mS-100mS interval time after start.



Battery equivalent circuit model

$DCIR = R_o + R_p$   
where  $R_o$  is the ohmic resistance and  $R_p$  is the polarization resistance



#### DC Internal Resistance:

$$R_o(\Omega) \cong \frac{V_0 - V_1}{I_1 - I_0} = \frac{V_3 - V_2}{I_2 - I_3}$$

$$DCIR(\Omega) \cong \frac{V_0 - V_2}{I_2 - I_0} = \frac{V_4 - V_2}{I_2 - I_4}$$

#### Battery Thermal Effect:

$$P(W) = I^2 \times DCIR$$

#### Peak Power Capability:

$$P_{dis}(W) = \frac{V_{min}(OCV_{dis} - V_{min})}{DCIR_{dis}}$$

$$P_{chg}(W) = \frac{V_{max}(OCV_{chg} - V_{max})}{DCIR_{chg}}$$

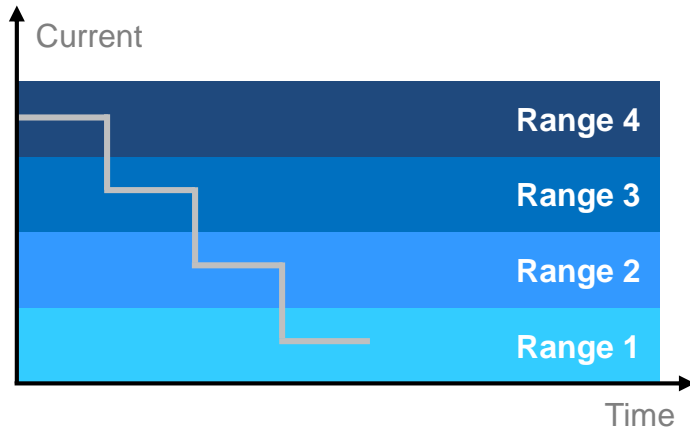
## 3.0 Key Feature of 17010 System

### Chroma 17010 series

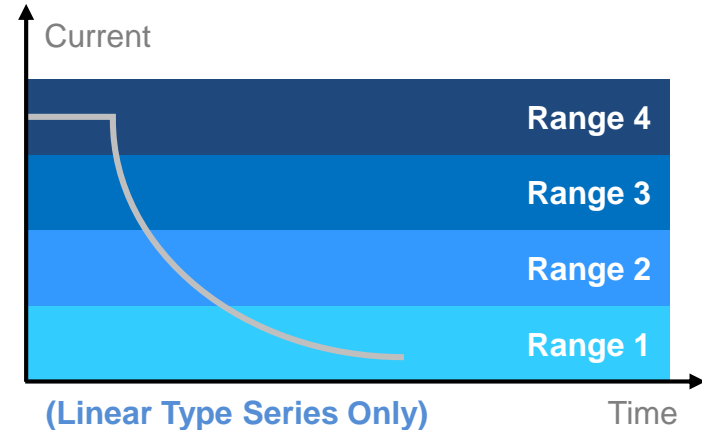
#### BUILT-IN MULTIPLE CURRENT RANGES TO IMPROVE MEASUREMENT ACCURACY

The 17010 has built-in multiple current ranges and high accuracy specifications up to  $\pm 0.02\%$  of F.S.. The software could automatically select the appropriate range according to the current setting value. Even in CV mode, the current can be automatically switched and the current output will not be interrupted during the test.

Constant Current Mode



Constant Voltage Mode



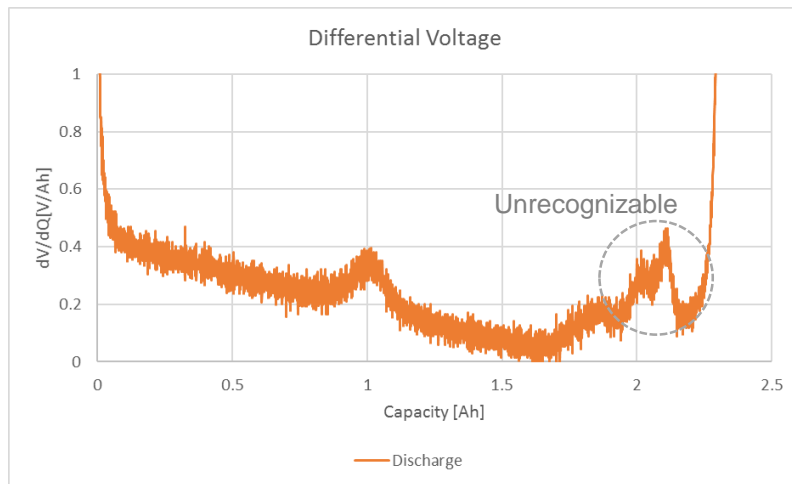
# 3.0 Key Feature of 17010 System

## Chroma 17010 series

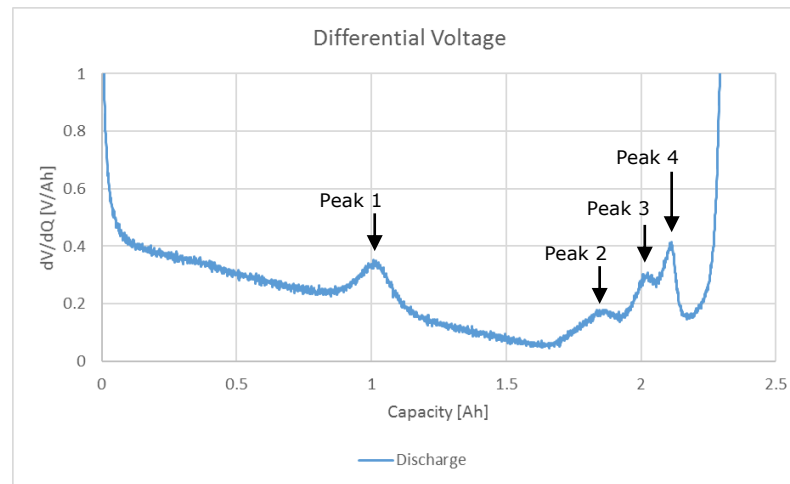
### HIGH-PRECISION VOLTAGE DIFFERENTIAL CURVE

The 17010 linear circuit model has low output noise and high precision. It can be used to obtain high quality differential voltage analysis (DVA) curves. The clear characteristic peaks can accurately study the aging mechanism of lithium-ion batteries.

Others Brand



Chroma 17010 (Linear Circuit Type)



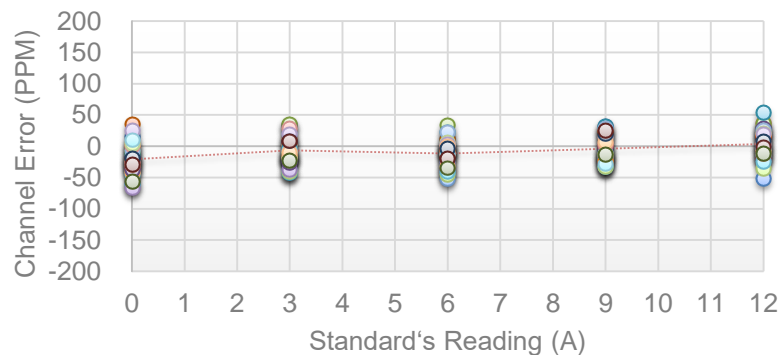
# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### GOOD LINEARITY, LOW NOISE AND HIGH ACCURACY

Model 17216M-6-12

Charge Drive Current Bias and Linearity Chart

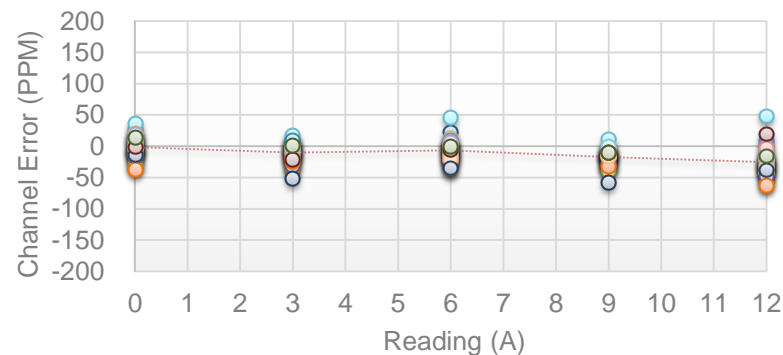


Error at	AVG :	STDEV :	MIN :	MAX :	Linearity of Range
0.012 A	-21 ppm	24 ppm	-68 ppm	35 ppm	OFFSET : -18
3 A	-7 ppm	22 ppm	-43 ppm	35 ppm	SLOPE(ppm/mA) : 21
6 A	-12 ppm	21 ppm	-53 ppm	34 ppm	
9 A	-4 ppm	21 ppm	-34 ppm	33 ppm	
12 A	4 ppm	23 ppm	-51 ppm	54 ppm	

These data was collected from 32 test channels

Model 17216M-6-12

Charge Measure Current Bias and Linearity Chart



Error at	AVG :	STDEV :	MIN :	MAX :	Linearity of Range
0.012 A	-1 ppm	17 ppm	-37 ppm	36 ppm	OFFSET : -1
3 A	-10 ppm	15 ppm	-51 ppm	16 ppm	SLOPE(ppm/mA) : -22
6 A	-7 ppm	17 ppm	-35 ppm	45 ppm	
9 A	-17 ppm	13 ppm	-58 ppm	11 ppm	
12 A	-25 ppm	23 ppm	-63 ppm	48 ppm	

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

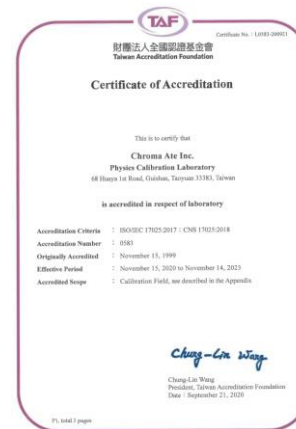
### PROFESSIONAL CALIBRATION LABORATORY AND SERVICE

Chroma's affiliated Calibration Laboratory is recognized by the Taiwan Accreditation Foundation (TAF) with an ISO/IEC 17025 accreditation.

ISO/IEC 17025 (0245)  
Certification Electrical and Time Frequency



ISO/IEC 17025 (0583)  
Certification Physical

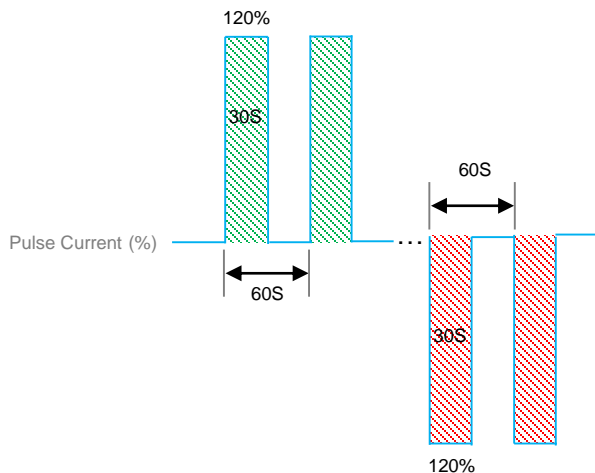


# 3.0 Key Feature of 17010 System

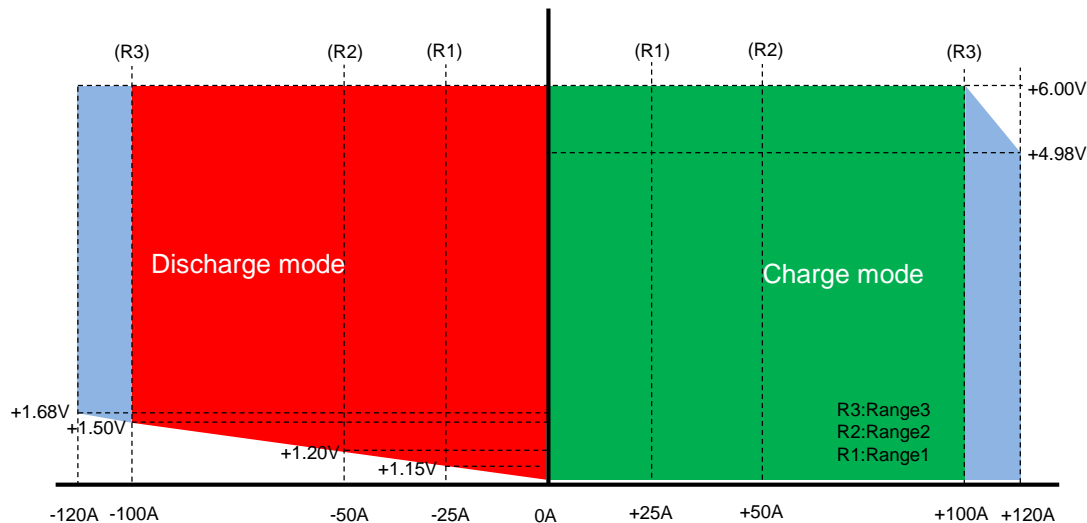
## Chroma 17010 series

### 120% PEAK CURRENT OUTPUT CAPABILITY

The 17212M-6-100S has the super current/power mode, which means it can output 120% constant current/constant power for a maximum 30S within 60S.



Super Mode Function



(Note: 5M cable)

17212M-6-100S Output Capability

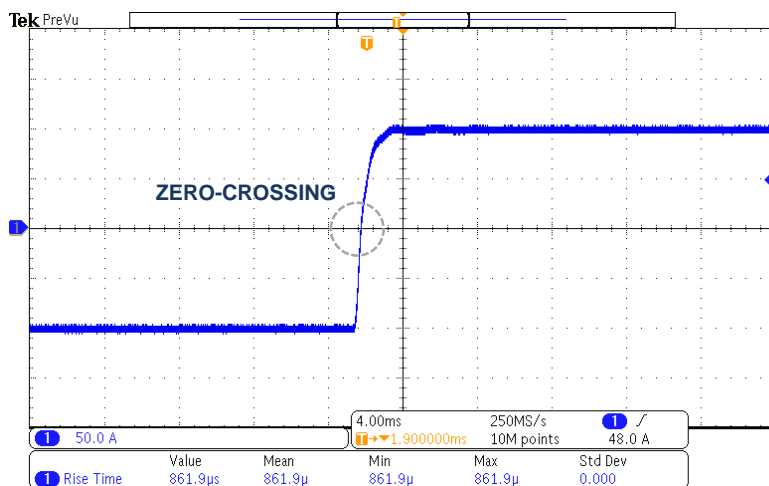
# 3.0 Key Feature of 17010 System

## Chroma 17010 series

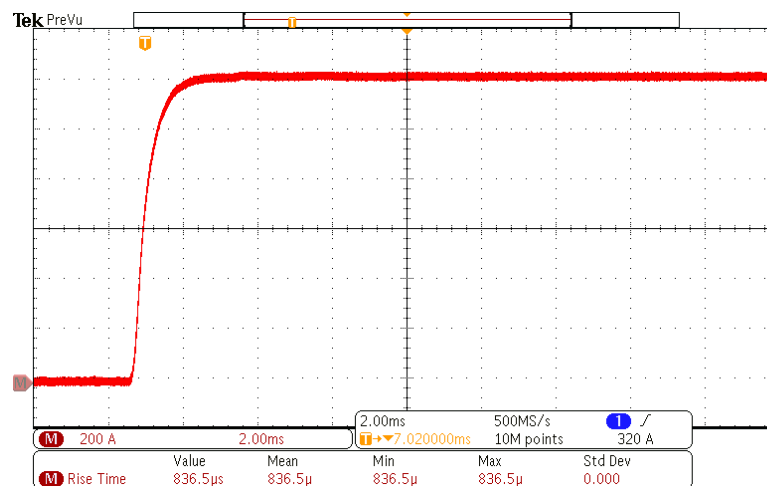
### ZERO-CROSSING HIGH-SPEED CURRENT RESPONSE CAPABILITY

The 17010 linear circuit model has a current response speed of  $<250\mu\text{S}$ . The energy recovery series can be paralleled to 1200A and can maintain a current response speed of  $<1\text{mS}$  under good wiring conditions, and providing a more ideal current output waveform without switching delay time.

17212M-6-100S Switching Time (-90% to +90%)  $<1\text{mS}$



17212M-6-100S Rise Time (0A to 1200A)  $<1\text{mS}$

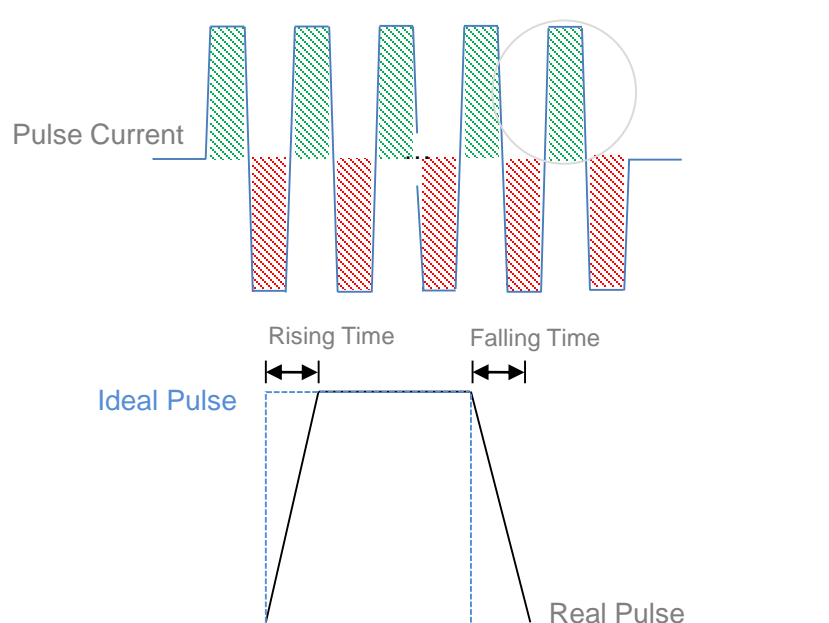


# 3.0 Key Feature of 17010 System

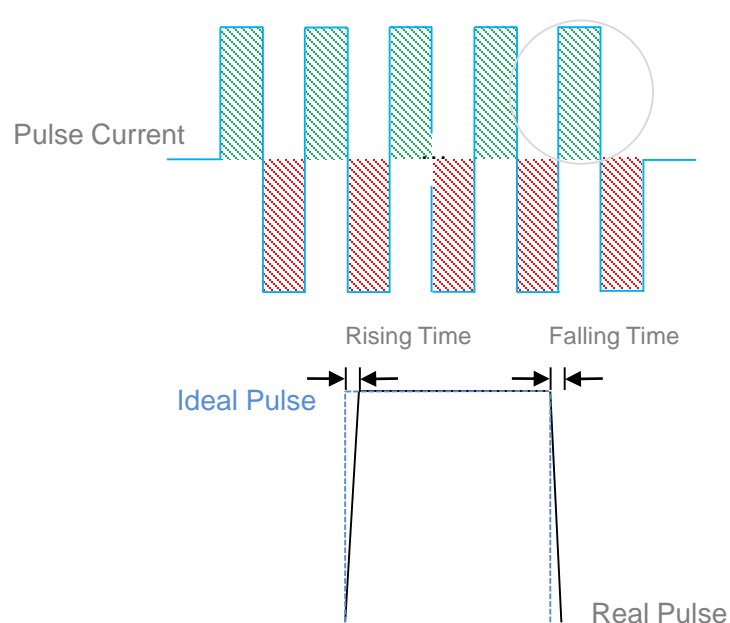
## Chroma 17010 series

### HIGH-SPEED CURRENT RESPONSE REDUCES CAPACITY AND ENERGY CALCULATION ERRORS

Others Brand (10mS Rising Time)



Chroma 17010 (<1mS Rising Time)



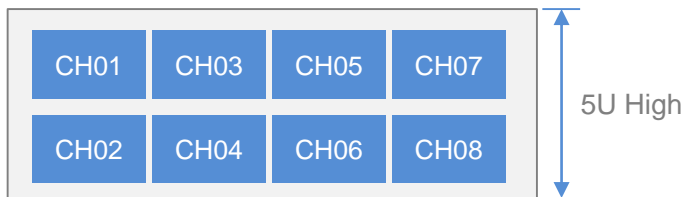
# 3.0 Key Feature of 17010 System

## Chroma 17010 series

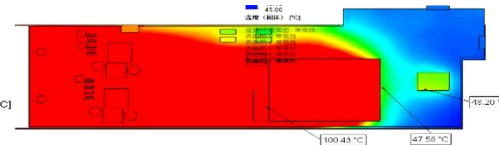
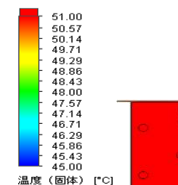
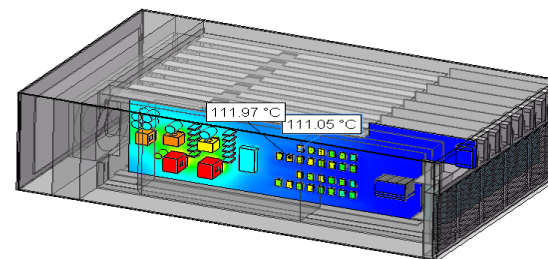
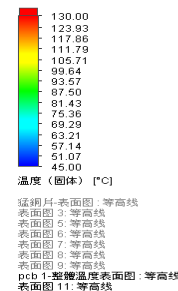
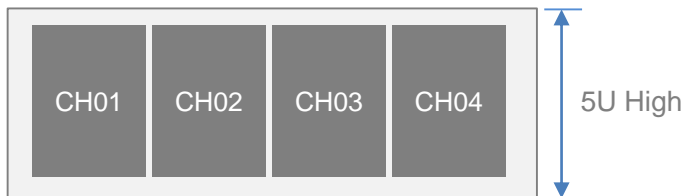
### HIGH POWER DENSITY COMES FROM EXCELLENT HEAT FLOW DESIGN TECHNOLOGY

High power density and excellent heat flow design technology can maximize the number of test channels in a limited volume and maintain the stability of measurement accuracy.

Chroma 17010 System



Others Brand



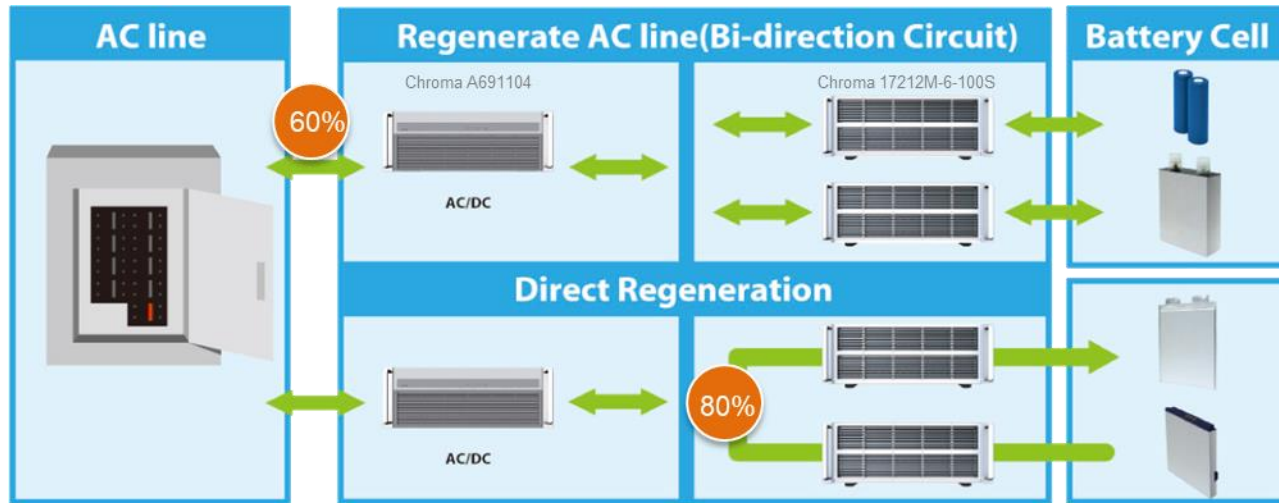
Heat Flow Simulation

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### DISCHARGE ENERGY RECOVERY CAPABILITY (17212M-6-100S)

The discharge channel's energy is directly recovered to the charging channel, and the efficiency is about 80%. When the all channels are discharged, the system will indirectly transfer its energy back to the AC grid, and the recovery efficiency is about 60%.



Efficiency calculation does not consider cable loss

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### BUILT-IN MULTIPLE PROTECTION FUNCTIONS IN THE SYSTEM (LEVEL 1)

Item	Protection Functions	Response Time	Activated by
<b>V(V)</b>	Over Voltage(V) Protection 1 Under Voltage(V) Protection 1	1mS	DSP
<b>V(V)</b>	Over Voltage(V) Protection 2 (OVP 1 + 10mV) Under Voltage(V) Protection 2 (UVP 1 - 10mV)	1.28S	FPGA
<b>V(V)</b>	+ΔV Protection -ΔV Protection	1mS	DSP
<b>I(A)</b>	Max  I(A)  Protection	1mS	DSP
<b>I(A)</b>	+ΔI Protection -ΔI Protection	1mS	DSP

Item	Protection Functions	Response Time	Activated by
<b>Q(Ah)</b>	Over Capacity(Ah) Protection Under Capacity(Ah) Protection	1mS	DSP
<b>E(Wh)</b>	Over Energy(Ah) Protection Under Energy(Ah) Protection	1mS	DSP
<b>T(°C)</b>	Over Temp.(°C) Protection	100mS	DSP
<b>Time(S)</b>	CC-CV Trans. Time Limit CP-CV Trans. Time Limit	1mS	DSP

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### LEVEL 2 PROTECTION FUNCTIONS (OPTIONAL)

Each channel of the system can be equipped with an independent mater relay for voltage and temperature monitoring with upper and lower limit protection. The protection alarm can stop the equipment output or emergency power off according to the safety engineering design, providing a second level of the system protection.

#### Customized system design for secondary protection:

##### Plan A

Voltage upper/lower limit protection alarm → cut off the output

Temp. upper/lower limit protection alarm → cut off the output

##### Plan B

Voltage upper/lower limit protection alarm → cut off the AC power contactor

Temp. upper/lower limit protection alarm → cut off the AC power contactor



Voltage and Temp. Meter

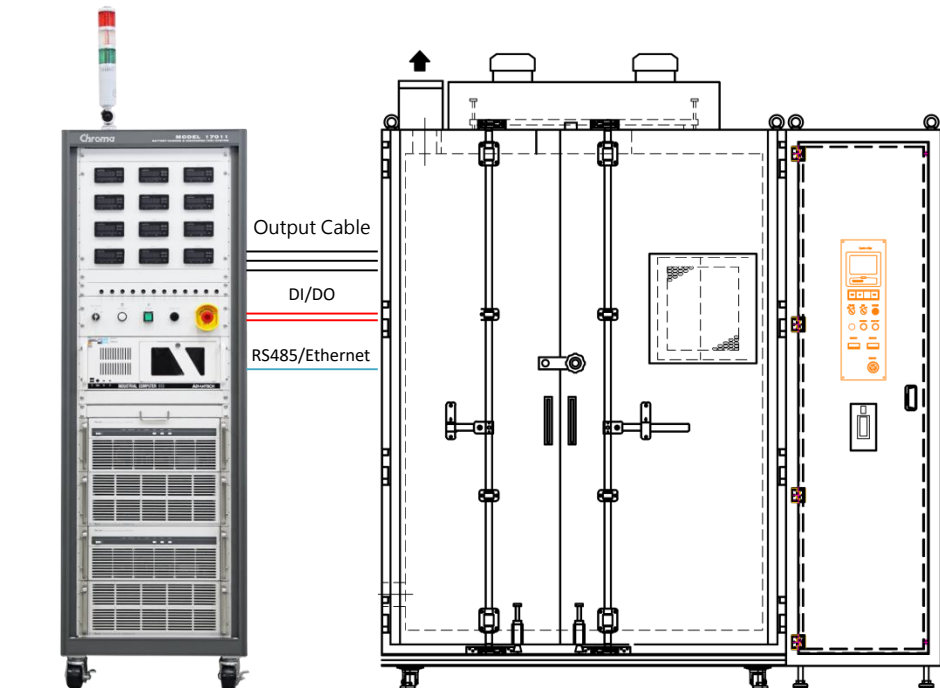
# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### OTHERS PROTECTION FUNCTIONS IN THE SYSTEM

- System Rack Temp. Limit Protection
- System Rack Door Open Protection
- AC Voltage Fluctuations Protection
- IPC/Data-logger/E-Chamber Disconnection Protection
- E-Chamber Protection Functions:

Safety Item	Standby	Operation	Alarm
System Light	Green	Orange	Red
Door Open	No Action	Paused	Inter-locked
OTP (Level 1)	Alarm	Alarm	Alarm
OTP (Level 2)	Fire EXTIR Active	Fire EXTIR Active	Fire EXTIR Active
Smoke Detection	Fire EXTIR Active	Fire EXTIR Active	Fire EXTIR Active
Gas Detection	Alarm	Alarm	Alarm
Pressure Relief	Alarm	Alarm	Alarm



# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### SEMI-AUTOMATIC SOLUTIONS FOR PRODUCT TRIAL PRODUCTION

Chroma can design the test cabinet which has functions such as in-place detection, automatic clamping and fire protection, and provides semi-automatic solutions for product trial production.



Clamping System and Fire Detection Sensor



Cabinet and 17010 System

## 3.0 Key Feature of 17010 System

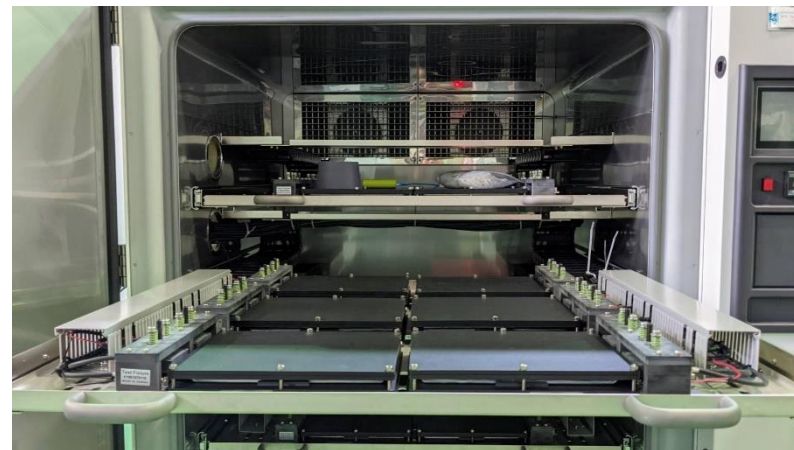
### Chroma 17010 series

#### TRAY SYSTEM ENGINEERING DESIGN FOR RELIABILITY TESTING

The centralized tray system design can maximize the use of space, increase the number of test DUTs, and maintain the uniformity of test temperature.



Tray System Engineering Design (800L Chamber)



Pouch Cell Fixtures

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### TRAY SYSTEM ENGINEERING DESIGN FOR LIB RELIABILITY TESTING



Multi-channels Tray System



Small Sized Chamber with Tray System



Oven with Tray System

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

TRAY SYSTEM ENGINEERING DESIGN FOR LIB RELIABILITY TESTING



Pouch Cell Test Rack



Cylindrical Cell Test Rack

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### ENGINEERING DESIGN OF TEST FIXTURE (CYLINDRICAL BATTERY)

Specially designed fixture for cylindrical cell, including 18650, 26650 and 21700, with a maximum current of up to 60 A.

#### Key Feature:

Maximum Continuous Current

**60A (4CHs/8CHs)**

Fire-resistant Material

**PF**

Multi Probes Module/CH

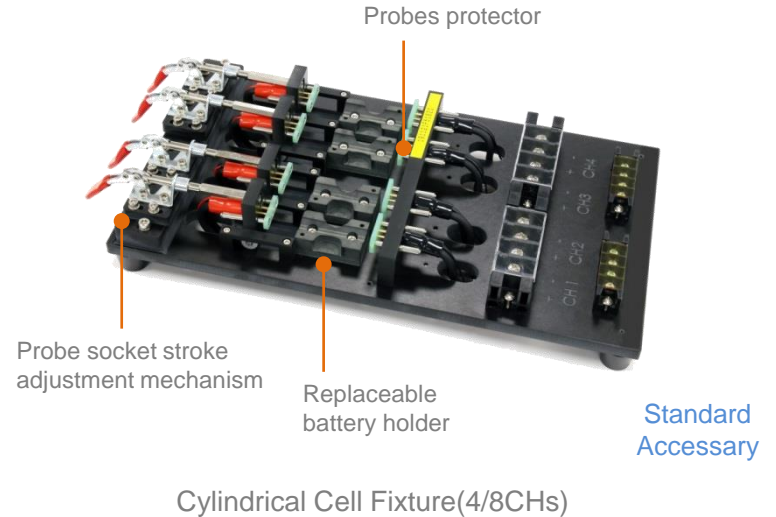
**IDI SH-3 Probes (27A Cont. ) x 3Sets**

Probes Protector

**FR4**

Contact Module Stroke Adjustment Mechanism

**Supporting 18650/26650/21700**



# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### ENGINEERING DESIGN OF TEST FIXTURE (POUCH CELL)

Specially designed fixture for large pouch cell, the maximum current is up to 200A.

#### Key Feature:

High Current Design

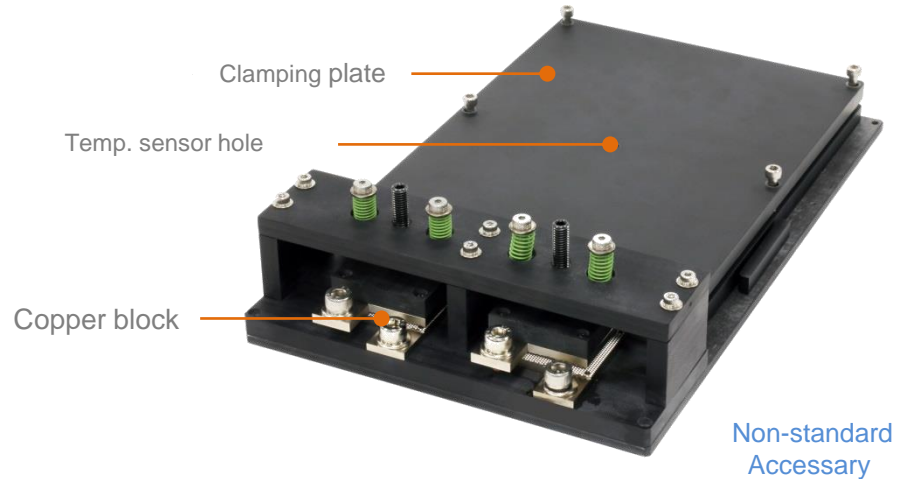
**Up to 200A**

Fire-resistant Material

**PF**

Spring Down Mechanism

**Diamond Cut Copper Block X 2Sets**



Pouch Cell Fixture

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### ENGINEERING DESIGN OF TEST FIXTURE (PRISMATIC CELL)

Specially designed fixture for VDA type batteries, with a maximum current of up to 300 A.

#### Key Feature:

High Current Design

**300A**

Fire-resistant Material

**PF**

Multi Probes Module/CH

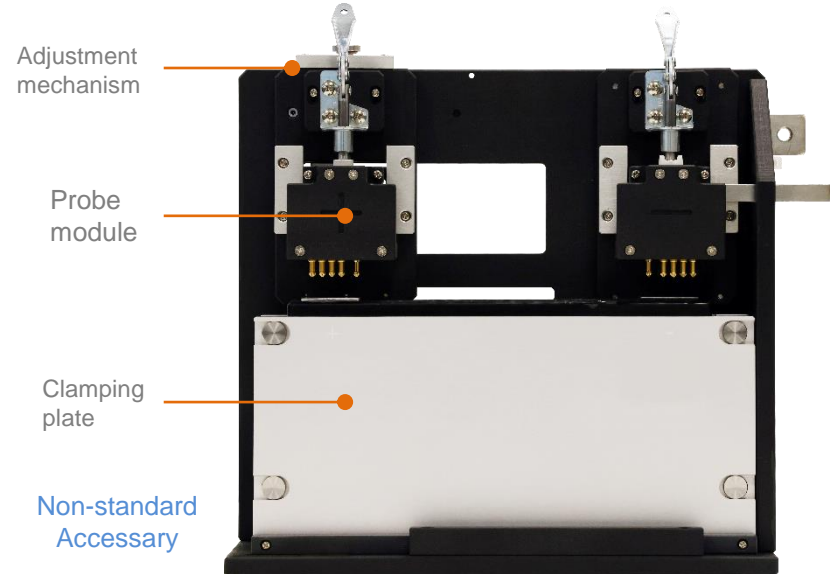
**INGUN Probe Pins**

Probes Protector

**PF**

Horizontal Stroke Adjustment Mechanism

**Supporting VDA Cells**



Prismatic Cell Fixture

# 3.0 Key Feature of 17010 System

## Chroma 17010 series

### ENGINEERING DESIGN OF TEST FIXTURE (COIN CELL)

The coin cell fixture is designed for CR23xx size batteries, each fixture can test 8 batteries (four-terminal measurement)

Standard  
Accessory

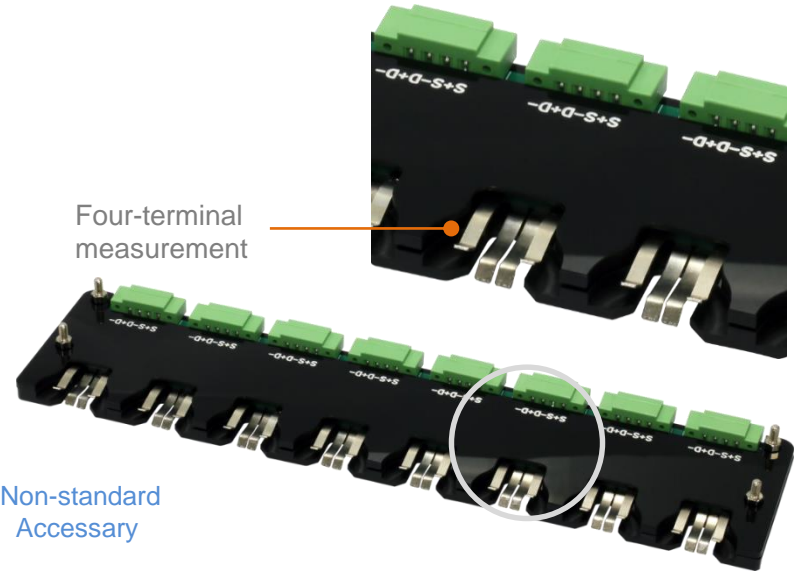


CR16XX (1CH)



CR23XX (1CH)

Four-terminal  
measurement



Non-standard  
Accessory

CR23XX (8CH)

## Chroma 17010 series

High Precision Test System

is designed for LIB reliability and performance test

### **IEC 62620 Standards for Industrial Applications**

- Stationary applications: telecom, UPS, ESS, emergency power and similar applications.
- Motive applications: fork-lift truck, golf cart, AGV, railway, and marine, excluding road vehicles.

6.3.1 Discharge performance at +25°C

6.3.2 Discharge performance at low temperature

6.3.3 High rate permissible current

6.4.0 Charge (capacity) retention and recovery

6.5.2 Internal D.C. resistance

6.6.1 Endurance in cycles

6.6.2 Endurance in storage at constant voltage (permanent charge life)

## Chroma 17010 series

High Precision Test System

is designed for LIB reliability and performance test

### **IEC 61960 and GB/T18287 Standards for Portable Applications**

- Portable applications : smart phone, tablet, Bluetooth earphones and similar applications.
- Movable applications: notebook, CD player, and similar applications.

7.3.1 Discharge performance at +20°C

7.3.2 Discharge performance at -20°C

7.3.3 High rate discharge performance at +20°C

7.4.0 Charge (capacity) retention and recovery

7.5.0 Capacity recovery after storage

7.6.0 Endurance in cycles

7.7.0 Internal D.C. resistance

### Chroma 17010 series

High Precision Test System

is designed for LIB reliability and performance test

#### **IEC 62660-1 /-2 /-3 Standards for xEV Applications**

7.2 Capacity (Part 1-3)

7.3 SOC adjustment (Part 1-3)

7.4 Power (Part 1)

7.5 Energy (Part1)

7.6 Storage test (Part1)

7.7 Cycle life test (Part1)

7.8 Energy efficiency test (Part1)

## Chroma 17010 series

High Precision Test System

is designed for LIB reliability and performance test

### **USABC Test Manuals for xEV Applications**

3.2 Static capacity test

3.3 Constant power discharge tests

3.4 Hybrid pulse power characterization test

3.5 Self-discharge test

3.6 Cold cranking test

3.7 Thermal performance test

3.8 Energy efficiency test

3.9 Life testing

3.10 Charge-sustaining cycle life tests

3.11 Charge-depleting cycle life test profile

3.12 Calendar cycle life test



*Driving Innovation to Success*

Thank You!

Get more information by downloading  
Chroma ATE Solutions APP

